

## SERVICE INSTRUCTIONS

REFERENCE: FSA202307

DATE: 06.06.2023

SUBJECT: Injector Nuts Loctite Process

FSA TYPE: Customer Notification

### Labour

Labour Code	Labour Name	Time
23C020 E	Injector Nuts Loctite process	0.83 h

### Required Parts

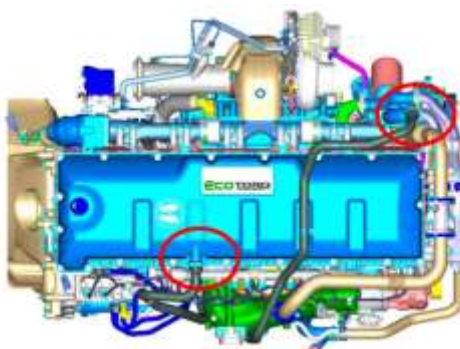
Part Number	Part Description	Quantity
SDM – M2G1 - A	Loctite 290	1 bottle for 80 vehicles

### Introduction

In order to prevent the bolt loosening problem, the following steps should be applied

### Service Procedure:

- 1-The cabin of the vehicle should be tilted.
- 2-The vehicle battery master switch should be turned off.
- 3-The marked clamps should be disassembled together with the equipment.



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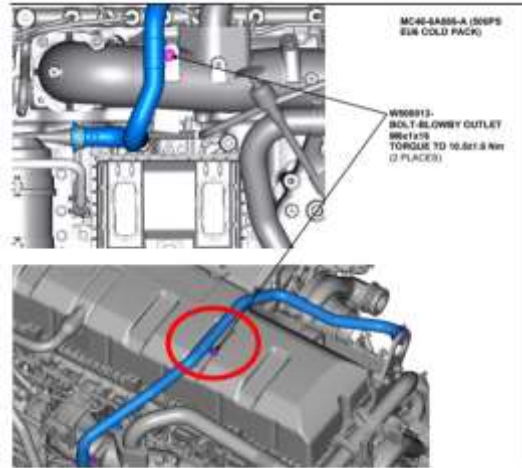
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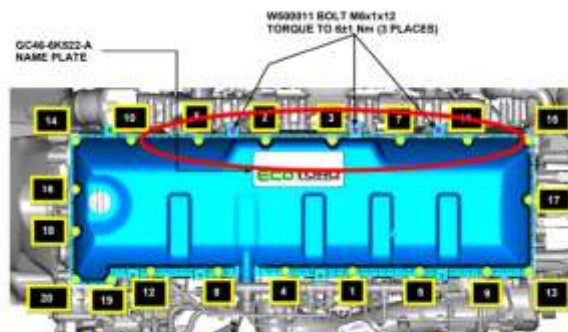
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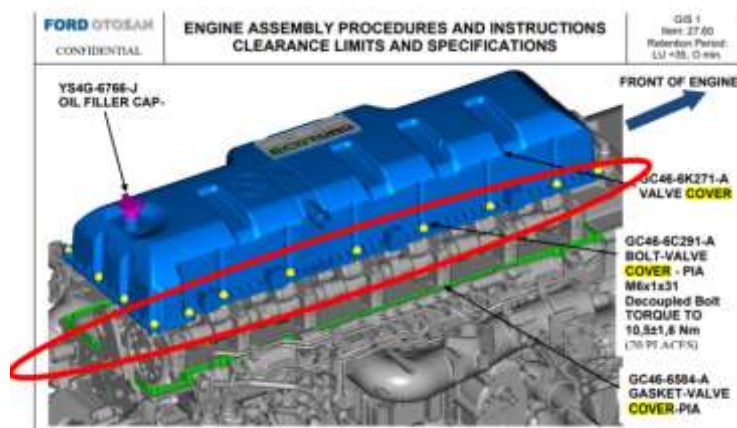
4-The cover ccv fixing bolt should be disassembled.



5-3 cover M6 bolts should be disassembled. Torque value: 6 +/-1 NM



6-31 the cover connection bolts should be disassembled.



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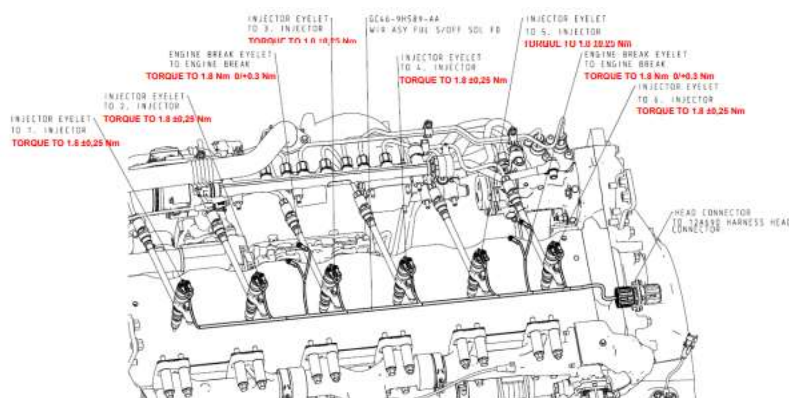
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7-The studs should be dried with a dry shop towel before the loctite application process.

8-Loctite should be applied to all injector studs as in the photo below.



9-12 injector nuts should be tightened to 2.5 Nm



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10-After the crimping process, the assembly of the parts should be completed in the same way.

### Important Notes:

- Please note that 1 bottle of Loctite can be used for 80 vehicles so please order accordingly not to cause any stock (part unavailability) problem.
- In case of any part unavailability issue in stocks; related Loctite can be supplied in market as Loctite 290 of Henkel brand that imaged below.
- Loctite 290 has the ability to conduct electricity and any other Loctite type must not be used. Otherwise electrical malfunction can occur on the injectors.



Ford Trucks Service Engineering  
Ford Otosan A.Ş