

SERVICE INSTRUCTIONS

REFERENCE: FSA202307

DATE: 06.06.2023

SUBJECT: Injector Nuts Loctite Process

FSA TYPE: Customer Notification

Labour

Labour Code	Labour Name	Time
23C020 E	Injector Nuts Loctite process	0.83 h

Required Parts

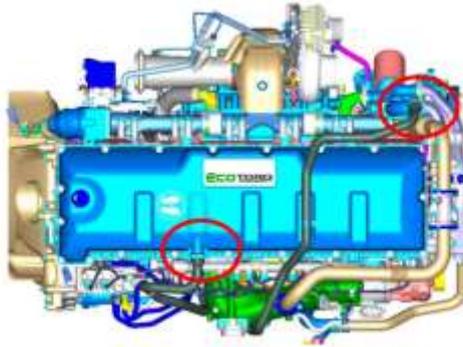
Part Number	Part Description	Quantity
SDM – M2G1 - A	Loctite 290	1 bottle for 80 vehicles

Introduction

In order to prevent the bolt loosening problem, the following steps should be applied

Service Procedure:

- 1-The cabin of the vehicle should be tilted.
- 2-The vehicle battery master switch should be turned off.
- 3-The marked clamps should be disassembled together with the equipment.



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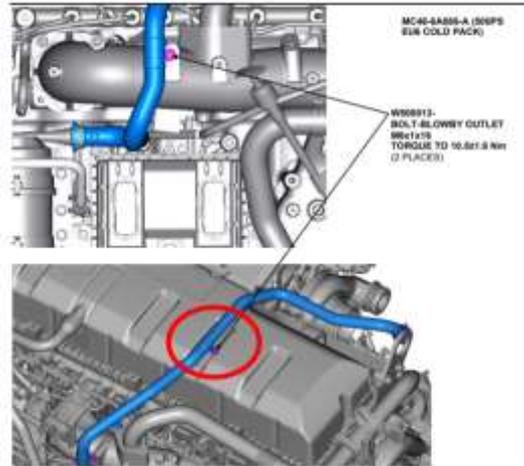
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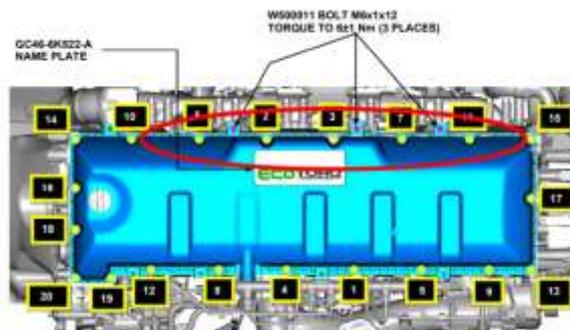
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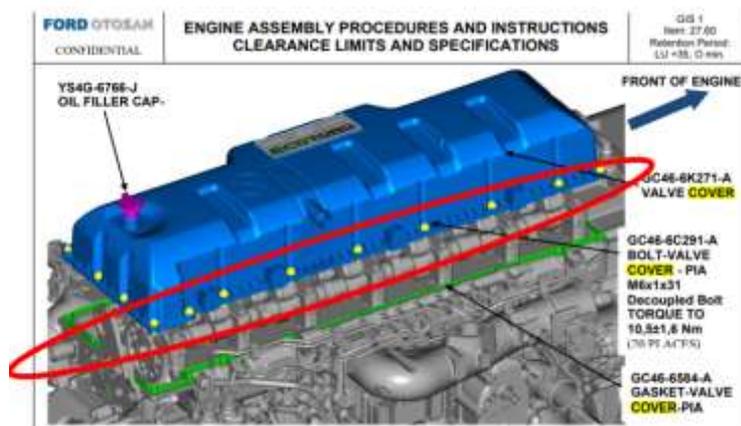
4-The cover ccv fixing bolt should be disassembled.



5-3 cover M6 bolts should be disassembled. Torque value: 6 +/-1 NM



6-31 the cover connection bolts should be disassembled.



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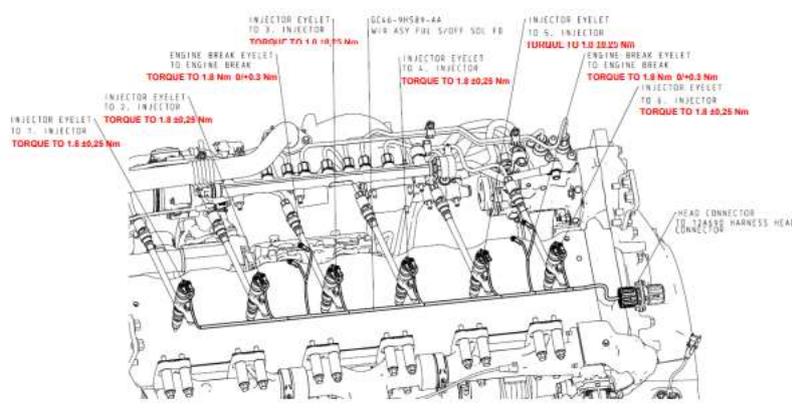
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7-The studs should be dried with a dry shop towel before the loctite application process.

8-Loctite should be applied to all injector studs as in the photo below.



9-12 injector nuts should be tightened to 2.5 Nm



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10-After the crimping process, the assembly of the parts should be completed in the same way.

Important Notes:

- Please note that 1 bottle of Loctite can be used for 80 vehicles so please order accordingly not to cause any stock (part unavailability) problem.
- In case of any part unavailability issue in stocks; related Loctite can be supplied in market as Loctite 290 of Henkel brand that imaged below.
- Loctite 290 has the ability to conduct electricity and any other Loctite type must not be used. Otherwise electrical malfunction can occur on the injectors.



Ford Trucks Service Engineering
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