

SERVICE INSTRUCTIONS

REFERENCE: FSA202308

DATE: 15.05.2023

SUBJECT: Untightened Steering Nut Failure

FSA TYPE: Recall

Parts to be Used

Part Number	Part Description	Usage
W715569 S437	Steering Wheel Nut- 16 MY	1
W719428 S439	Steering Wheel Bolt- 18 MY	1

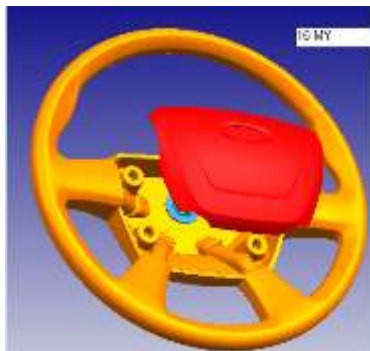
Labour

Labour Code	Labour Name	Labour time
13C058	Steering wheel nut control & performing torque	0.5h

Introduction

The nut numbered W715569 S437 for 16 MY and the bolt numbered W719428 S439 for 18 MY that connects the steering wheel to the column of Ford Trucks vehicles with the determined VIN will be tightened to 80 Nm. The following steps will be applied.

The steering wheel cover will be removed.



The torque mark as shown below will be checked and after that please inform service engineering team if this mark exists or not via ticket system by adding photos of mark.



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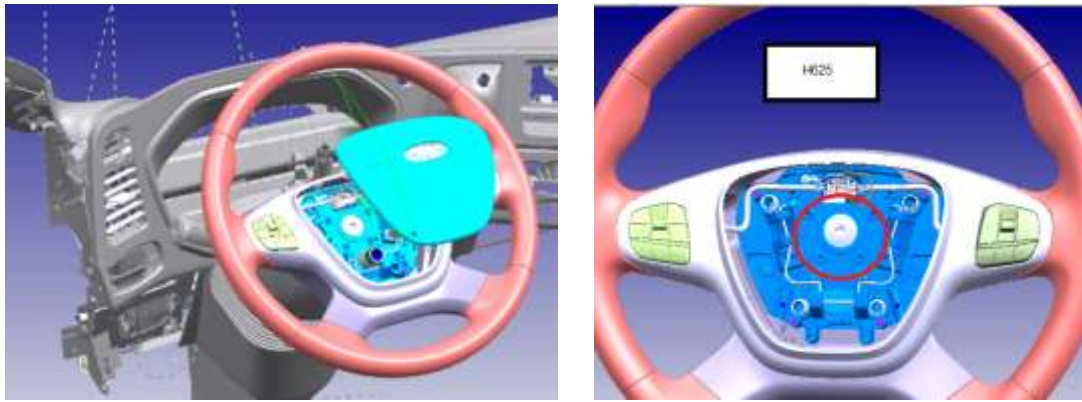
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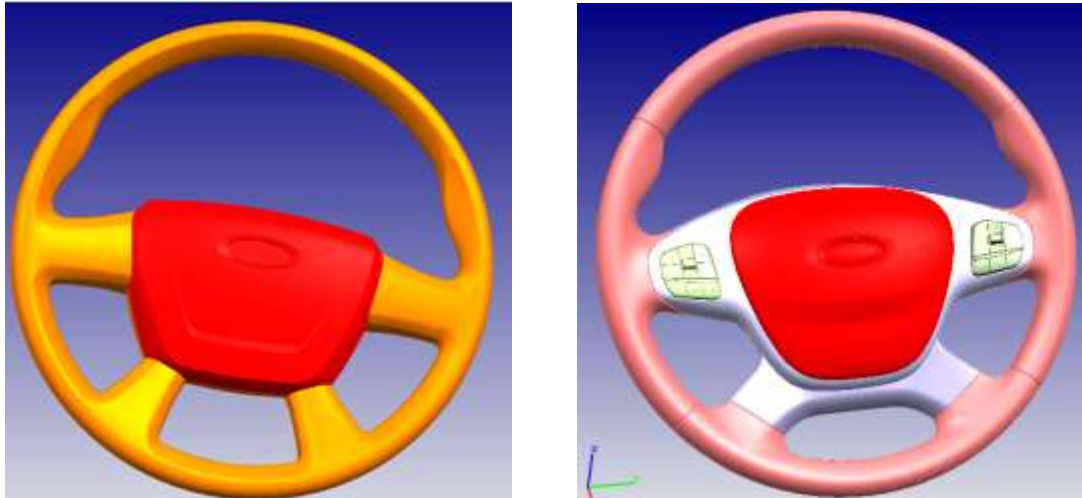
For 16 MY, W75569 S437 numbered nut connecting the steering wheel to the column will be tightened to 80 N.m.



For 18 MY, W719428 S439 numbered bolt connecting the steering wheel to the column will be tightened to 80 N.m.



After the torque process are completed, the steering covers will be dismounted.



Ford Trucks Service Engineering
Ford Otosan A.Ş