

## SERVICE INSTRUCTIONS

REFERENCE: FSA202212

DATE: 25.11.2022

SUBJECT: Retrofit of Megafuse

FSA TYPE: Recall

### Introduction

Insulation process will be applied on the mega fuse in order to prevent the risk of thermal case in H625 Ford Trucks Vehicles.

### Service Application

#### Required Parts

Part Number	Part Description	Quantity
DC46- E238A90-NAYYB9	Plastic Push Pin	2
5C46-E16C840-AA	Adhesive Tape	1
HC46-14293-BA	Harness Kit	If Necessary
W520102 – S437	Nut	2
A930X 19520 A2A N	Multi-Purpose Cleaner Spray	25 ml.
SK-7C92-CA	Würth2040	20 ml.
8C46-2D218-AA	Plastic Clamp	2

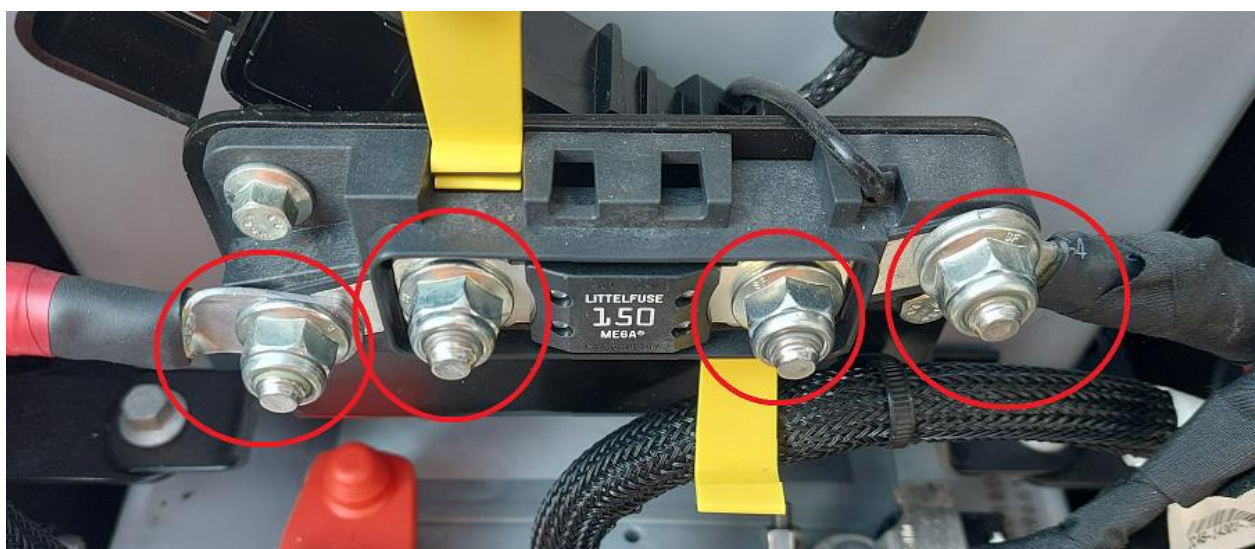
#### Labour

Labour Code	Labour Name	Duration
33C029 A	Mega Fuse Isolation Process	0,6h

In order to prevent the risk of thermal cases in F-MAX vehicles, the following steps should be applied for mega fuse isolation process.

#### Service Procedure:

1. If rust is seen on the fuse and harness marked in the photo below , it should be cleaned with the part numbered (A930X-19520-A2A). Würth 2040 should be applied on cleaned area for 1 second.



## SERVICE INSTRUCTIONS

REFERENCE: FSA202212

DATE: 25.11.2022

SUBJECT: Retrofit of Megafuse

FSA TYPE: Recall

2. After the cleaning process is completed, the condition of the harness should be checked. As shown in the pictures below, if abrasion /thinning/ corrosion of 2mm or more has occurred, the harness should be replaced.



Değiştirilmesi gereken uç. Bu bölgede aşınma var

Harness eyelet that needs to be replaced

3. If corrosion and abrasion have occurred on the nut below, as shown in the picture below, the nut should be replaced.

Temizlendikten sonra kullanılabilir somun

the nut that can be used after cleaning



Değiştirilmesi gereken somun

the nut that needs to be replaced

### Isolation Process:

If there is no following tape on the bracket, the tape should be stickied on the bracket as in the photos below. The tape with excess from the sides should be cut from the side.





## SERVICE INSTRUCTIONS

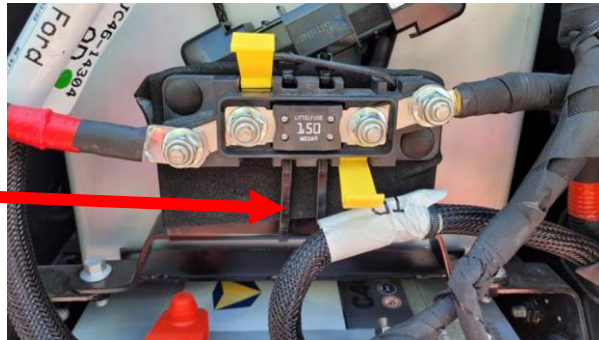
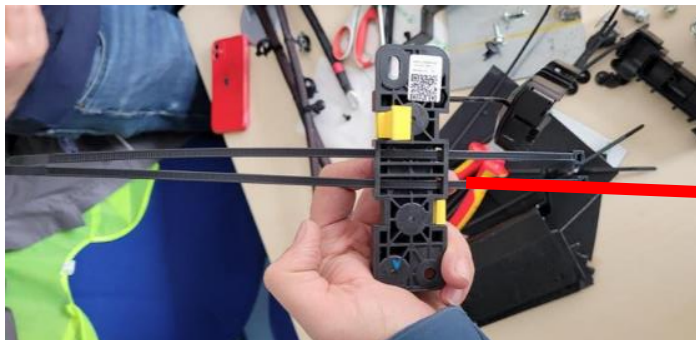
REFERENCE: FSA202212

DATE: 25.11.2022

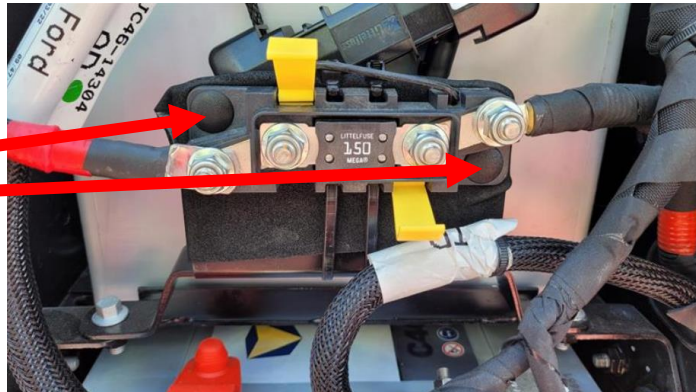
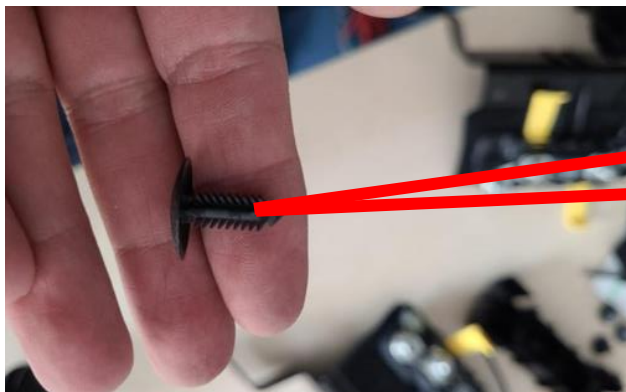
SUBJECT: Retrofit of Megafuse

FSA TYPE: Recall

The strap should be passed through the megafuse strap area and the strap should be stickied together on the bracket as shown in the photo below.



The plastic push-pin should be mounted to the bolt via the sponge.



After the Mega Fuse Rework, it will be as in the photo below.



## SERVICE INSTRUCTIONS

REFERENCE: FSA202212

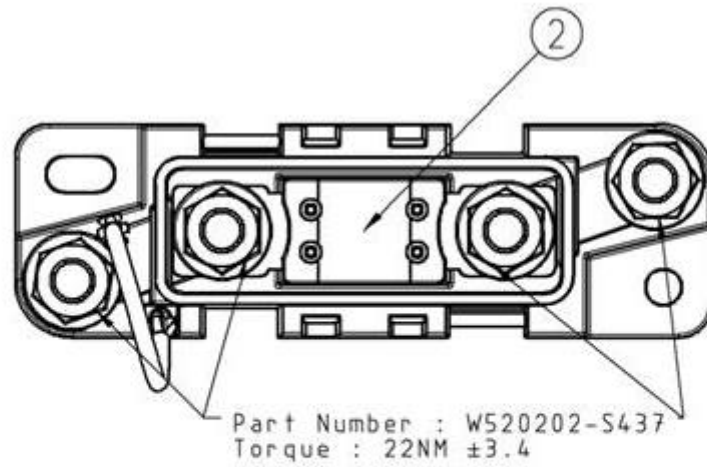
DATE: 25.11.2022

SUBJECT: Retrofit of Megafuse

FSA TYPE: Recall

Finally, after the rework process is completed, the bolts marked below should be tightened again to **22NM**.

It should be noted that the harness isolation part should not be stuck between the eyelet and the bolt.



1	GU56-14A094-A	1	CATPart
2	F6HT-14A094-C	1	CATPart
Index	Part Number	Quant.	Type

Ford Trucks Service Engineering  
Ford Otosan A.Ş