

## SERVICE INSTRUCTIONS

REFERENCE: FSA202117

DATE: 16.06.2021

SUBJECT: Routing Check of SCR Coolant Valve Harness

FSA TYPE: Next Service Visit

### Introduction

**FSA202117** : In Specified F-MAX vehicles, SCR Coolant Valve Harness routing to be controlled

### Labour:

Labour	Labour Name	Duration
25C060 A	Routing Check of SCR Coolant Valve Harness	0,1 hour

### Parts:

Part Number	Part Description	Usage
8C46-2D218-AA	Strap	1

### Service Application

1- Check the electrical wiring routing of SCR coolant valve. Cut additional cable tie if exist as shown on below picture. Because this cable tie applies extra stress to valve connector, it needs to be removed.



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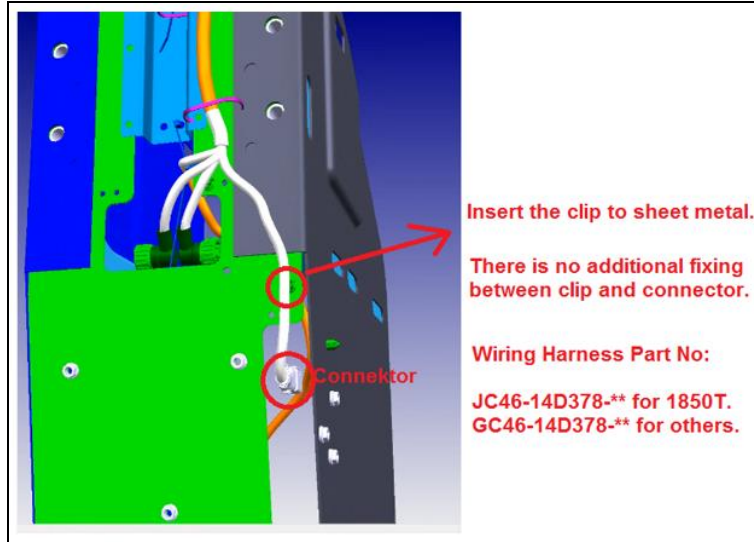
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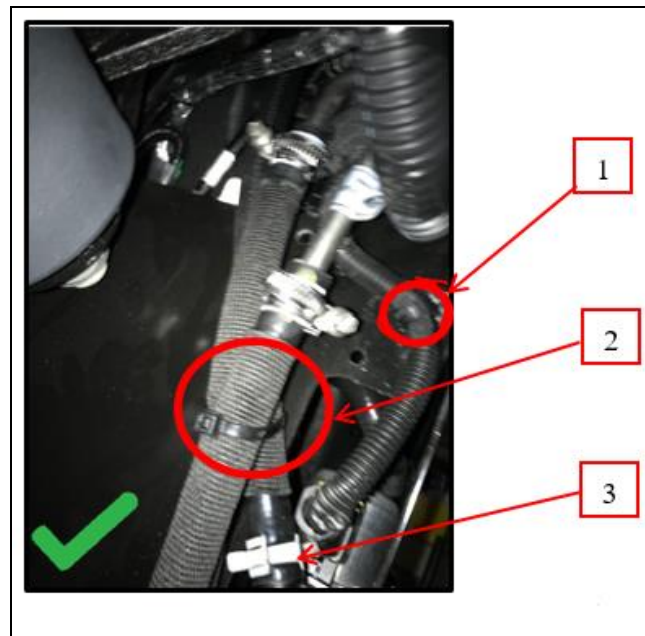
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2- Check the routing of wiring harness and make sure that routing done according to below data. Fix wiring harness to hole on SCR tank carrier bracket as shown below if fixing is missing. **(In normal condition clip (1) must be on wiring harness.** In case of missing, part number is **8U5T-14E047-DA.**)



3- Make sure that routing of coolant hoses as below. Coolant hoses have to be fixed to each other with a cable tie (2). Coolant hose quick connector should not apply stress to SCR valve e-connector. (3)



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