

Heavy Commercial Vehicles

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|--|------------------------|-------------------------|----------------------|-------------------------|---------------------------|-------------|
| Information bulletin to be circulated to: | Service Manager | Warranty Manager | Parts Manager | Chief Technician | Service Consultant | BMIS |
| | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

| | |
|----------------|--|
| Subject | Side spoiler changes on F-MAX vehicles manufactured before 15.12.2022 |
| Model | F-MAX Vehicles |
| Summary | During the installation of the new level side spoiler on identified F-MAX vehicles, handle and handle connection bolts must be canceled. |

Labour:

| | | |
|--------------------|----------------------------------|------------------------|
| Labour Code | Labour Name | Duration (hour) |
| 41C148 | Side Spoiler Bracket Replacement | 0,5 |

Parts to be Used

| | | |
|--------------------|---------------------------|------------------------|
| Part Number | Part Name | Number of Parts |
| DC46 V551T14 AA | Bolt | 2 |
| JC46 E442A80 AM | Side Spoiler (Right Side) | 1 |

Service Application

When side spoiler bracket replacement is required in F-MAX vehicles manufactured before 15.12.2022, the handle piece must be removed and the 2 empty bolt holes must be closed with the bolt numbered DC46-V551T14-AA. The handle to be removed is as follows.

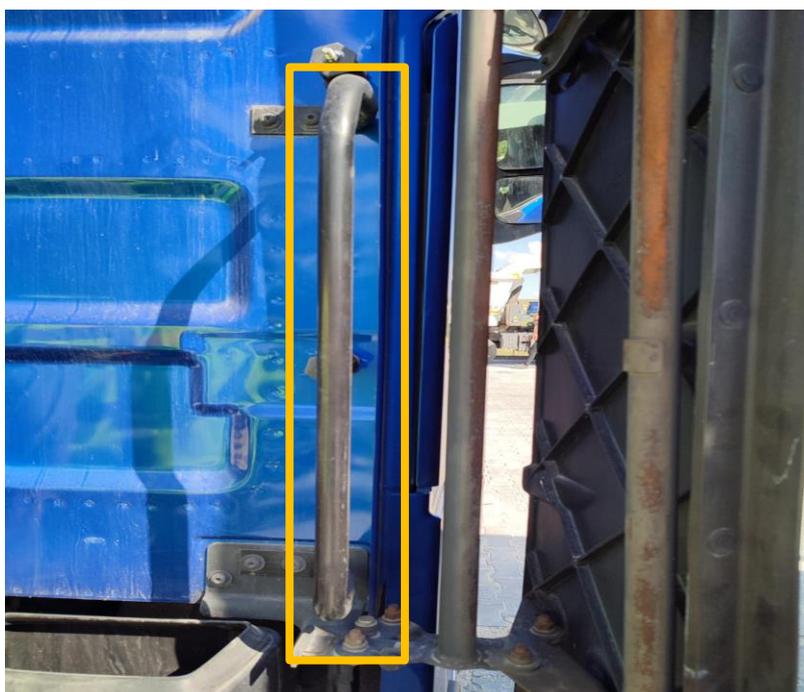


Figure 1: Part to be removed

1. As can be seen in “Figure 2” below, after the air duct is removed, the bolt connections in the red and yellow boxes are removed and the handle is separated from the vehicle body.

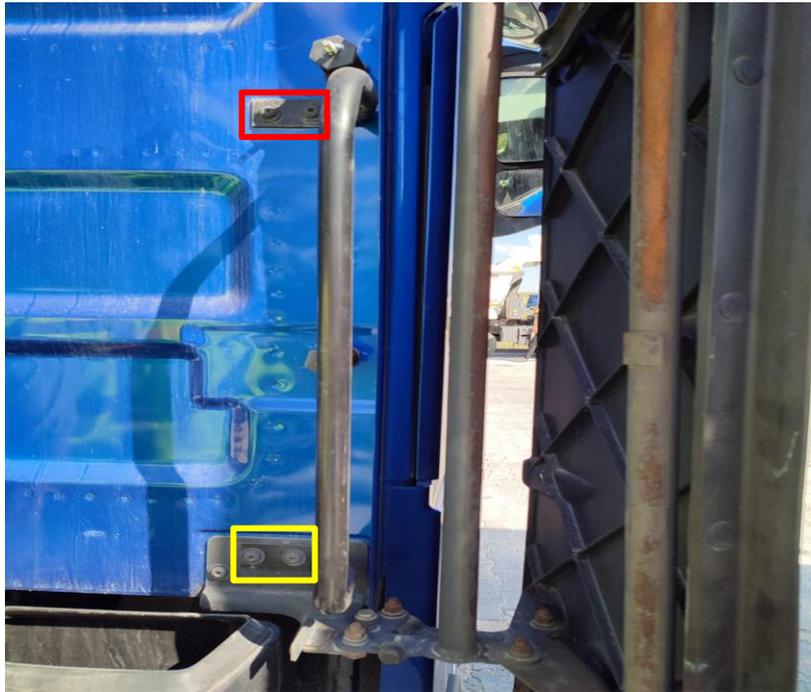


Figure 2: Bolts to be removed.

2. The connection bolts in the yellow box are tightened back into place.
3. Bolts numbered DC46-V551T14-AA are tightened to the connections inside the red box. Completed assembly shown in “Figure 3”.



Figure 3: Retightening the bolts

4. The process is completed by the assembly of air duct.



Figure 4: Completed asy.

Regards,
Ford Trucks Service Engineering