

SERVICE INSTRUCTIONS

REFERANS:

TARİH:18.04.2024

SUBJECT: FORD TRUCKS,9.L VALVE COVER OIL LEAK

INTRODUCTION

Below are the processes to be followed regarding valve cover oil leaks coming to our services.

Parts to be Used

Part Number	Produt Name	Quantity of Use
GC46-6584-BA	Gasket	1
GC46-6K271-BH	Valve cover	1

Labor

Labor Code	Labor Operation	Time

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In case of encountering valve cover oil leaks 9 L in the vehicles brought to our service, the following steps have been listed



- 1) Remove the cover and inspect the valve cover and its surroundings.
- 2) If oil leakage is detected during the inspections, disassemble the valve cover bolts.
- 3) After the disassembly process, shorten the pilot parts of the bolts.



- 4)After completing the bolt shortening process, place the valve cover on the cylinder head surface and take up the clearances of the bolts.

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5)Once the clearance adjustment of the bolts is done, tighten bolts 1-2 opposite to each other, then sequentially tighten bolts 6-3, 4-5, 7-10, 9-8, 14-11, 13-12, 16-15.



6)After the assembly process is completed, restore the cover to its original state and deliver it to the customer.

Best regards,

Ford Trucks Product Development Engineering
Ford Otomotiv Sanayi A.Ş.