

SERVICE INSTRUCTIONS

REFERENCE: FSA202113B

DATE: 04.05.2021

SUBJECT: Retorquing of Engine Selenoid Valve Nut

FSA TYPE: Next Service Visit

Introduction

FSA202113B: In Specified of VIN List, engine selenoid valve nut will be torqued.

Labour:

Labour	Labour Name	Duration
21C122 B	Engine Selenoid Valve Nut Torquing	0,1 hours

Notes:

- 1- Due to VIN list is matched with FSA202113A, only torquing labour is given as 0,1 hours.
- 2- Torque meter must be used for torquing process. Please see torque meter example as below;



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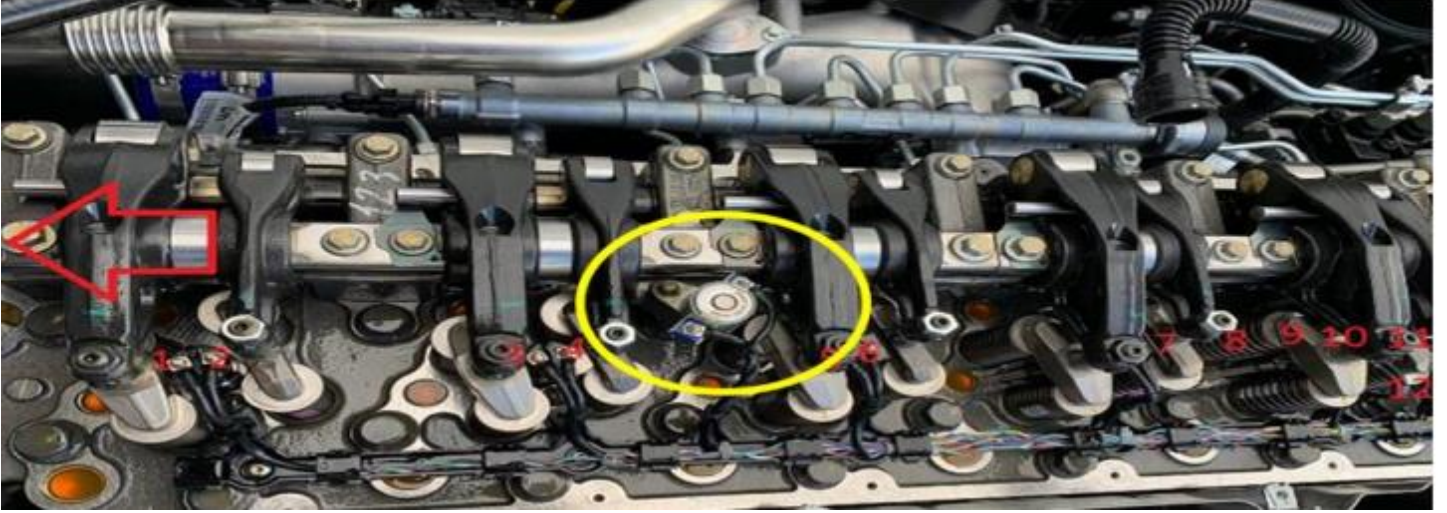
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Service Application

When the engine valve cover is disassembled for flat spring replacement, the torques of the solenoid valve nuts (4 pieces) in the image below should also be controlled and torqued to 2.5Nm.



Ford Trucks Service Engineering
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